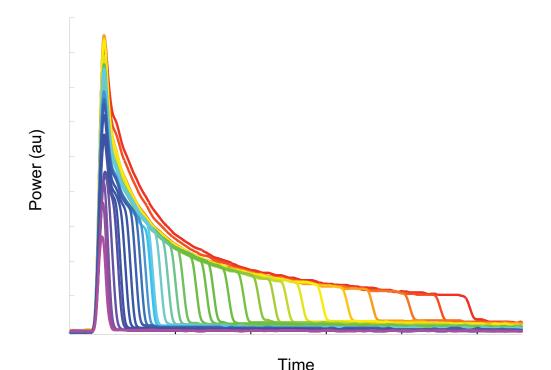
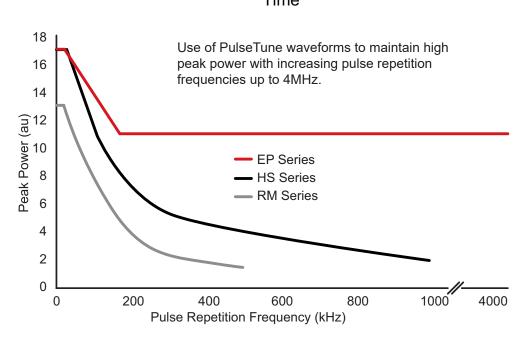
### **PulseTune Technology**

Our PulseTune technology provides the ability to select waveforms, offering pulse durations from 3 ns - 2000 ns. Each pulse waveform is designed for maximum peak power and pulse energy at an optimised pulse repetition frequency.







## Visit our NEWLY configured redENERGY G4 Page

Still not sure which is the ideal solution, use our online selector tool.



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✓✓= Optimal for ✓= Good for

Product range by I	beam quality	S Type	Z Type	L Type	Н Туре	M Type
<b>Key Applicati</b>	ons					
Ablation	大吉伽	<b>√</b> √	<b>√</b> √	✓	✓	✓
Cleaning			✓	✓	<b>/ /</b>	<b>√</b> √
Drilling		<b>√</b> √	<b>/ /</b>	✓	✓	✓
Engraving, deep		✓	<b>/ /</b>	<b>√</b>	<b>√</b> √	<b>√</b> √
Engraving, fine	SPI	<b>√</b> √	<b>/ /</b>	✓		
Marking anodised & painted materials	SPI Lasers	✓	<b>/ /</b>	<b>/ /</b>	✓	<b>/</b> /
Marking, general		✓	<b>/</b> /	<b>/</b> /	✓	
Marking, metal		✓	<b>//</b>	<b>//</b>	✓	✓
Marking, plastic (night & day)	START STOP SNGINE	<b>//</b>	✓	<b>//</b>	✓	
Micro-machining		<b>//</b>	✓			
Precision cutting	+ 70	<b>/ /</b>	<b>/ /</b>		✓	<b>√</b>
Scribing		<b>/ /</b>	<b>/</b> /	✓		
Solar cell processing		<b>/</b> /	<b>/</b> /	✓	✓	
Thin film patterning		<b>//</b>	<b>//</b>	<b>√</b>	<b>//</b>	
Thin foil cutting		<b>/ /</b>	<b>//</b>	✓	<b>//</b>	
Welding	000000000000000000000000000000000000000	✓	<b>//</b>		<b>//</b>	<b>√</b> √

#### Terms and Conditions

All product information is believed to be accurate and subject to change without notice. A complete product specification will be issued on request and also at time of order acknowledgement. The user assumes all risks and liability whatsoever in connection with the use of the product and its application. These lasers are designed as products for incorporation or integration into other equipment.

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## redENERGY® G4

20W - 250W

ns Pulsed Fiber Lasers

WITH GTwave®
AND PulseTune TECHNOLOGY

GREATER FLEXIBILITY

SUPERIOR QUALITY

INCREASED PRODUCTIVITY

IMPROVED PROFITABILITY













# redENERGY G4 20W - 250W

## ns Pulsed Fiber Lasers





redENERGY G4 70W

**Product selection parameters** 

Wavelength										1060nm										
Beam quality options <sup>(1)</sup>	S Type						Z Type								L Type		Н Туре		M Type	
M <sup>2</sup>			<1.3				<1.6					1.8		3	3	5				
Rated average power (W)	2	20	30	50	100	2	20	30	50		70	100	130 200 250			20		40 70		200
PulseTune Functionality <sup>(2)</sup>	HS	EP	HS	HS	EP	RM	EP	RM	RM EP	RM	EP	EP	EP	EP	EP	HS	EP	HS	HS	EP
Beam delivery cable length (m)			2			2	2/3		3		3	3/5	3			2/3	2	3/5		
Beam delivery optic / connector	ILOC	/ ILLK	ILLK					ILOC / ILLK				ILOC+	+ IBeam			ILOC / ILLK	ILLK	ILOC / ILLK		IBeam
Pulse parameters																				
Max peak power (kW)*			>7							>10					>1.	>12		>20		
Max pulse energy (mJ)	>0.6	>0.8	>	0.6	>	<b>·</b> 1	>1.2	>1	>1.2	>1	>1.2 >1.3 >1.5			>0.8	>1	>1.25		>5		
Pulse repetition frequency range (kHz)	1-1000	1-4000	1-1	000	1-4000	1-500	1-4000	1-500	1-4000	1-500	1-4000 1-4000			1-1000				1-4000		
Pulse duration range (ns)	10-240	3-2000	10-240	11-220	4-2000	26-250	3-2000	26-25	3-2000	28-260	3-2000	4-2000	3-2000	9-2000	10-1400	10-220	2-500	10-240	10-250	12-2000
PulseTune waveforms	24	48	2	24	47	2	48	2	48	2	48 47		47 45		42	25	40	24		45
CW mode		Y	'es		No	No	Yes	No	Yes	No	Y	′es	No			Yes				No
Modulation range in CW mode (kHz)		1-1	100		N/A	N/A	1-100	N/A	1-100	N/A	1-	1-100 N/A				1-100			N/A	
Output power stability (%p-p)*								<5								<8	<5		<5	
Cooling options																				
Air cooled or Water cooled						A	Air					Air Water		Air						
Environmental																				
Ambient temperature range (°C)		0-45		0-42	5-40		0-45		C	-40		5-40	10-45	10-40	15-35		0-45		0-40	10-40
Polative humidity range	5_05% RH (non-codenging)																			

<sup>\*</sup>Measured at rated average power, waveform 0, max pulse energy and over full operating temperature range. Models with longer beam delivery cables may have lower peak power than stated.

#### 1. Beam quality options

#### **S Type -** Single mode (M<sup>2</sup> <1.3)

Generating very fine spot size <20 microns with high power stability and large depth of focus. Ideally suited to applications requiring small feature sizes.

#### **Z Type -** General purpose - (M<sup>2</sup> <1.6)

Offering higher peak power and pulse energy with only minor increase in spot size and good depth of focus.

#### **L Type -** Low mode (M<sup>2</sup> 1.6 - 2.0)

General marking applications giving slightly larger spots and features that are more appropriate to making marks visible to the naked eye.

#### **H Type -** High mode (M<sup>2</sup> 2.5 - 3.5)

Offering higher pulse energies, peak powers and even larger spots ideal for wide lines, filled font type applications and large area coverage.

#### **M Type** - Multimode (M<sup>2</sup> 4.0 - 6.0)

Highest pulse energies and longer pulse durations ideal for welding and cleaning.

#### **Feature Combinations**

	Δts	a glance		PulseTune Functionality <sup>(2)</sup>							
		gianico		RM	HS	EP					
	S Type		0		20W, 30W, 50W	20W, 100W					
ty <sup>(1)</sup>	Z Type		0	20W, 30W, 50W, 70W		20W, 50W, 70W, 100W, 130W, 200W, 250W					
Beam Quality <sup>(1)</sup>	L Type		0		20W	20W					
	Н Туре				40W, 70W						
	М Туре		0			200W					

## 2. PulseTune Functionality

Gives users greater control of pulse conditions providing increased pulse energy, peak power and pulse repetition frequency.



### RM Series (Reduced Mode)

- Models benefit from 2 PulseTune waveforms
- Up to 0.5 MHz pulse repetition frequency





#### **HS Series (High Specification)**

- Up to 25 PulseTune waveforms
- Up to 1 MHz pulse repetition frequency





### **EP Series (Extended Performance)**

- Up to 48 optimised PulseTune waveforms
- Up to 4 MHz pulse repetition frequency

