



# redPOWER cube

**300W - 500W air cooled**

Power and control for Additive manufacturing, Micro-machining, Fine cutting and Welding.  
**CW / Modulated Fiber Laser.**



## Key benefits and features

This versatile Fiber Laser range, covering 300W and 500W offers a number of industry leading features in a standard 19" rack format, with integrated power supply making it simple to install into new or existing products.

### Full feature list

- 300W to 500W CW output power.
- Fully air cooled laser and beam delivery fiber.
- Single mode and multi mode fiber beam delivery options.
- Patented back reflection protection.
- FiberView™ software.
- Integral rapid modulation & pulse shaping.
- Small footprint.
- High reliability.
- Low maintenance.

## Optimised for...

Easy integration into our customers' equipment where the added complexity of providing water cooling is undesirable; these industrial Lasers come complete with their own internal control system.

These versatile Lasers offer a number of benefits including output power flexibility and a range of beam delivery, control and interface options.



**Welding**  
304 Stainless Steel



**Flat Sheet Cutting**  
Stainless Steel



**3D Printing / Additive Manufacturing**  
Metal Powders

### Benefits

- Back reflection protection
- Lower energy bills
- High reliability
- Small footprint
- 19" Rack mount format
- Low maintenance

### Key features

- 300W & 500W
- BPP of 1.1 - 13mm.mrad
- Single mode and multimode fiber delivery options
- Up to 50kHz Modulation rate

### Applications

- Cutting
- Welding
- Fine Cutting
- Additive Manufacturing
- Cladding

### Industries

- Additive Manufacturing
- Automotive
- Electronics
- General Assembly
- Industrial

## Product Selection Parameters

Model	300W	500W
<b>Performance Data</b>		
Operating Modes	CW and Modulated	
Output Power Range	10 – 105%	
Long Term Output Power Stability <sup>(1)</sup>	± 2% peak	
Wavelength (nm)	1080	
Linewidth (nm)	<10	
Polarisation	Un-polarised	
Min. Rise / Fall Time (µs)	<5 / <6	
Max. Modulation Frequency (kHz)	50	
<b>Fiber Optic Beam Delivery</b>		
20µm Fiber	M <sup>2</sup> 1.1 ± 0.1	
50µm Fiber	2.1mm mrad BPP <sup>(2)</sup>	
100µm Fiber	Enhanced 3.3mm mrad BPP <sup>(2)</sup>	
100µm Fiber	4.5mm mrad BPP <sup>(2)</sup>	
300µm Fiber	13mm mrad BPP <sup>(2)</sup>	
Alignment Laser Wavelength (nm)	630-680 (Class 2)	
<b>Electrical</b>		
Voltage (nominal)	100-240V	
Current Range (A)	5-12	8-20
<b>Environment</b>		
Ambient Temperature (°C)	5-40	
Humidity	5-85% RH, 35°C Max. Dew Point	
<b>Module Dimensions</b>		
Height	5U (221mm)	
Width	19" rack mount (445mm)	
Depth	621mm	

**Notes**  
 1. Constant Temperature  
 2. Beam Parameter Product = beam radius x half angle divergence

**Terms and conditions**  
 Some specific combinations of product specifications and optional accessory may not be available. These Lasers are designed as units for incorporation or integration into other equipment. All product information is believed to be accurate and subject to change without notice. A complete product specification will be issued on request and also at time of order acknowledgement. The user assumes all risks and liability whatsoever in connection with the use of the product or its application.

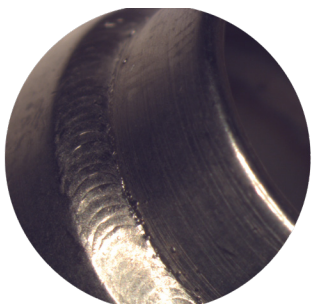
## Applications



**3D Printing / Additive Manufacturing**  
Metal Powders



**Cutting**  
Aluminium, Mild Steel, Copper, Brass & Stainless Steel



**Welding**  
304 Stainless Steel



**Cutting**  
Mild Steel

INVISIBLE LASER RADIATION  
 AVOID EYE OR SKIN EXPOSURE TO  
 DIRECT OR SCATTERED RADIATION  
 CLASS 4 LASER PRODUCT  
 BS EN 60825-1:2014

MAX OUTPUT: 1000W  
 LASER MEDIUM: Yb Fiber Laser  
 PULSE DURATION: CW  
 WAVELENGTH: 1080nm