



# redPOWER QUBE

300W - 2kW

Power and control for cutting, welding, micro-machining and additive manufacturing.

CW / Modulated Fiber Laser.



## Key benefits and features

This versatile Fiber Laser range, covering 300W to 2kW offers a number of industry leading features in a standard 19" rack format, with integrated power supply making it simple to install into new or existing products.

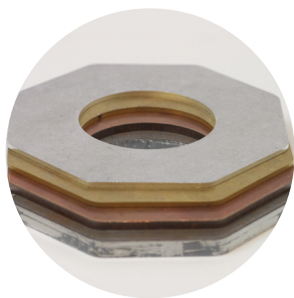
### Full feature list

- 300W to 2kW CW output power.
- Single mode and multi mode fiber beam delivery options.
- Patented back reflection protection.
- FiberView™ software.
- Integral rapid modulation & pulse shaping.
- Small footprint.
- High reliability.
- Low maintenance.

## Optimised for...

Easy integration into our customers' equipment; these industrial Lasers come complete with their own internal control system.

These versatile Lasers offer a number of benefits including output power flexibility and a range of beam delivery, control and interface options.



### Cutting

Aluminium, Mild Steel,  
Brass, Copper &  
Stainless Steel



### Flat Sheet Cutting

Stainless Steel



### 3D Printing / Additive Manufacturing

Metal Powders

## Benefits

- Back reflection protection
- Lower energy bills
- High reliability
- Small footprint
- 19" Rack mount format
- Low maintenance

## Key features

- 300W, 500W, 750W, 1kW & 2kW
- BPP of 0.38 - 4.5mm.mrad
- Single mode and multimode fiber delivery options
- Up to 50kHz Modulation rate

## Applications

- Cutting
- Welding
- Fine Cutting
- Additive Manufacturing
- Cladding

## Industries

- Additive Manufacturing
- Automotive
- Electronics
- General Assembly
- Industrial

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Go to [spilasers.com](http://spilasers.com) for information on our full suite of Pulsed and CW Fiber Lasers.

## Product Selection Parameters

Model	300W	500W	750W	1kW	1.5kW	2kW
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### Performance Data

Operating Modes	CW and Modulated					
Output Power Range	10 – 105%					
Long Term Output Power Stability <sup>(1)</sup>	± 2% peak					
Wavelength (nm)	1080					1075
Linewidth (nm)	<10					
Polarisation	Un-polarised					
Min. Rise / Fall Time (µs)	<5 / <6					
Max. Modulation Frequency (kHz)	50					

### Fiber Optic Beam Delivery

20µm Fiber	M <sup>2</sup> 1.1 ± 0.1					
50µm Fiber	2.1mm mrad BPP <sup>(2)</sup>					
100µm Fiber	Enhanced 3.3mm mrad BPP <sup>(2)</sup>					
100µm Fiber	4.5mm mrad BPP <sup>(2)</sup>					
Alignment Laser Wavelength (nm)	630-680 (Class 2)					

### Electrical

Voltage (nominal)	100-240V	200-240V				380-415V, 3ph
Maximum Current (A)	8-15	12	20	23	34	13

### Environment / Cooling

Coolant Temperature (°C)	18-30					18-25
Coolant Flow Rate (litre/min) <sup>(3)</sup>	3	5	8	10	15	20
Coolant Connections	12mm					
Humidity	5-85% RH, 35°C Max. Dew Point					

### Module Dimensions

Height	3U (134mm) or 4U (178mm) options	4U (178mm)	6U (270mm)
Width	19" rack mount (445mm)		
Depth	681mm		832mm

#### Notes

1. Constant Temperature
2. Beam Parameter Product = beam radius x half angle divergence
3. At Maximum 30°C Temperature

#### Terms and conditions

Some specific combinations of product specifications and optional accessory may not be available. These Lasers are designed as units for incorporation or integration into other equipment. All product information is believed to be accurate and subject to change without notice. A complete product specification will be issued on request and also at time of order acknowledgement. The user assumes all risks and liability whatsoever in connection with the use of the product or its application.

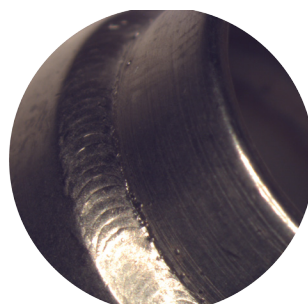
## Applications



**3D Printing / Additive Manufacturing**  
Metal Powders



**Cutting**  
Aluminium, Mild Steel,  
Copper, Brass &  
Stainless Steel



**Welding**  
304 Stainless Steel



**Cutting**  
Mild Steel

